

Tec Performance

P/N VT-1 1911 - Volquartsen Thumb Ledge Installation Instruction

Note: The use of any aftermarket product in your firearm may limit or void the manufactures warranty. If you are not **ABSOLUTELY SURE** of your ability to properly follow the installation instruction below, we recommend that this product be installed by a certified armorer, pistolsmith. No liability is expressed or implied for damage or injury which may result from improper installation or use of this product.

Attention: The use of this product is solely meant for Competition and recreational use only.

Tools needed:

- 3/32 Allen wrench
- Drift punch

1. Barrel Removal:

- Make sure your gun is not loaded and pointed in a safe direction. Remove magazine and check your chamber.
- Follow the Manufacturing instruction and remove the barrel.

2. Trigger Pin:

- Using the .050 Allen wrench supplied by Tec Performance push down on the Trigger Pin locking spring as shown below and push out the Trigger Pin a little with a drift punch to the right of the frame, (do not use a hammer). Than install the new Trigger Pin supplied by Tec Performance and push out the remaining OEM Trigger to the right side of the frame until the new Trigger Pin locks in place.

3. Socket Head Cap Screw:

- Remove the front frame Socket Head Cap Screw using a 3/32 Allen wrench (not supplied).
- Install the Thumb Ledge making sure that it is parallel with the frame over the extended Trigger Pin and the screw hole.
- Install the new Low Profile Socket Head Cap Screw using the .05 Allen wrench and hand tight (be careful not to strip the head by over torqueing) (no Loctite is required).
- Reassemble Barrel.



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Be Safe and Have Fun☺